

EER Max™ RETROFIT CASE STUDY

Industrial Plant Arizona 30 Ton Trane package unit

- 1 –30 Ton EER Max™ unit
- Retrofit to existing equipment
- Capacity increase of 24%
- Increase in efficiency of 23% at 95°F ambient temperature

One well maintained 30 ton Trane package was retrofitted with a 30 ton EER Max™ unit using indoor (building exhaust) air. This unit fully loaded was producing about 28 tons of cooling. Now this unit is providing 35 tons of cooling at 95°F outdoor air temperature while running at about a 9.5 EER. This unit was about 10 years old when retrofit was performed and originally rated at an 8.0 EER at ARI EER standard conditions.

Note: 23% increase in efficiency was based on refrigerant data and that the air side data showed a significantly higher increase and efficiency than the refrigerant side data.

EER Max[™] Pat. Nos.: 6,070,423; 6,857,285; 7,150,160



